



Master Plan

Activity Name: Toyota Production System (TPS)

Phase: 29

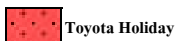
Last update: 28 / 12 /58

Revision: 02

Day	Sat	Sun	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Mon	Tue	Wed	Thu	Fri	Sat	Sun			
Day No.		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31								
May. '16		X	Wrap-up & Prepare phase # 28			Preparation for Orientation & Lecture by TAI		X	X			Kick-off & Orientation	TPS Concept & Worksite Control Training at TAI	X	X	X	Individual Kick-off at factory	Individual Kick-off at factory	Individual Kick-off at factory		X	X	X					Step-1 Individual coaching at model line												
Day No.					1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31					
Jun. '16								X	X		Worksite Control site visit & comment	Continuous Flow Training at TAI	X	X	X							X	X	X					Step-2 Individual coaching at model line		X	X				Continuous Flow site visit & comment				
Day No.							1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31			
Jul. '16						Continuous Flow site visit & comment	X	X	X	Standardized work Training at TAI					X	X						X	X	X						X	X		Standardized Work site visit & comment	Pull System Training at TAI	X	X				
Day No.			1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31							
Aug. '16								X	X		Step-4 Individual coaching at model line			X	X	X						X	X	X						X	X				Wrap-up & Prepare phase # 27					



Sat-Sun



Toyota Holiday



Special Holiday

หมายเหตุ: กำหนดการแต่ละกิจกรรมอาจมีการเปลี่ยนแปลงได้

Man-Day ในการเข้าทำกิจกรรม Coaching (Model Line)

1. Worksite Control+ Kickoff จำนวน 16 Man-Day
2. Continuous Flow จำนวน 13 Man-Day
3. Standardized Work จำนวน 14 Man-Day
4. Pull System จำนวน 16 Man-Day

รวม 59 Man-Day

ผู้จัดทำ	ผู้ตรวจสอบ
___/___/___	___/___/___

F-CS-O1 (17)-Rev03